**/PROG MAIN\_SUBPRG**

LINE\_TRACK;

LINE\_TRACK\_SCHEDULE\_NUMBER : 0;

LINE\_TRACK\_BOUNDARY\_NUMBER : 0;

CONTINUE\_TRACK\_AT\_PROG\_END : TRUE;

/MN

1: LBL[20] ;

2: ;

3: R[56]=60 ;

4: ;

5: LBL[30] ;

6: R[R[56]]=0 ;

7: ;

8: WAIT DI[103]=ON+ ;

9: LINECOUNT[1] R[51] ;

10: LINECOUNT[2] R[52] ;

11: ;

12: R[R[56]]=R[51] ;

13: ;

14: R[51]=0 ;

15: R[58]=0 ;

16: ;

17: R[56]=R[56]+1 ;

18: IF R[56]>70,JMP LBL[20] ;

19: ;

20: JMP LBL[30] ;

21: ;

/POS

/END